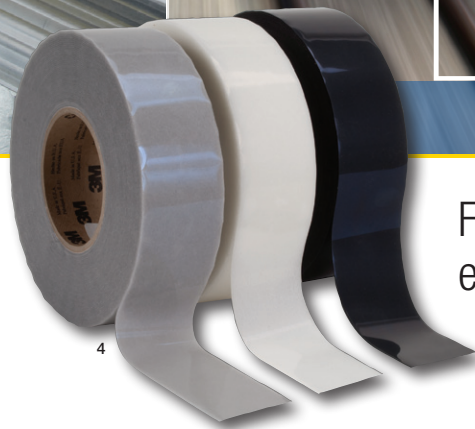


# 3M™ Extreme Sealing Tape 4411 & 4412 Series



From trailer, bus and rail car roof seams to metal enclosures, a sure winner over traditional sealants

## 3M Extreme Sealing Tape – instant sealing that rolls on *fast* and looks good

- Sticks on contact to many metals and plastics without dripping, oozing, or clean-up
- Allows increased productivity as no curing time is required
- Can be painted over immediately
- Conforms over contours, edges, rivets and screw heads for a water tight seal
- Eliminates the need to buy, maintain or dispose of caulking guns and cartridges
- Improves aesthetics with a precise finish
- Choice of three colours to match most surfaces
- Use with 3M Adhesion Promoter 111

## Advantages accelerate over time.....

- Holds securely through sun, rain, snow, temperature and humidity extremes
- Outstanding resistance to many common industrial solvents
- Stays flexible to compensate for vibration and thermal expansion/contraction
- No cracking, crumbling or degradation
- Excellent resistance to abrasion and high pressure washing

## Suggested Uses:

- Truck, Trailer, Caravan and Motor Home Rooves
- Awnings
- Edge Sealing
- Metal storage buildings
- Vent stacks and vent windows
- Gutters and downspouts
- Skylights
- Outdoor sign/display
- Leak patching and repairs
- Metal enclosures



# 3M™ Extreme Sealing Tape – rolls on fast, seals instantly and stays tight



Simply clean with a solution of 50:50 water and isopropyl alcohol and wipe dry. Using 3M Adhesion Promoter AP111 is recommended after cleaning for maximum performance.

Sticks on contact exactly where you roll it on. No drips and oozing. No waiting.

Peel off the release liner.

Roll down with a soft roller to conform over contours, seam edges, rivets or screw heads.

## The winner over liquid sealants

- Easier to apply
- More consistent sealing results
- Improved appearance
- No drying or set-up time

## The winner over other tapes

- Proven 3M acrylic adhesive
- Great outdoor environmental resistance
- Paintable surface



10



11

## Product Information

Product	Colour	Backing/Adhesive	Tape Thickness	Tensile Strength (N/cm)	90° Peel Strength* (N/cm)						Preferred 3M Adhesion Promoter
					Aluminum Steel	Stainless	Glass	Truck Paint	PVC	ABS	
4411G	Grey	Ionomer film/ Pressure sensitive acrylic	1.0mm	23	26	28	26	26	26	28	Adhesion Promoter 111 (AP111)
4411N	Neutral/Translucent				26	26	26	25	28	28	
4411B	Black				33	30	33	30	33	32	
4412G	Grey		2.0mm		32	32	28	30	32	32	
4412N	Neutral/Translucent				32	32	33	33	33	33	

\* Adhesion promoters were used on peel adhesion test substrates.

**Note:** This technical information and data should be considered representative or typical only and should not be used for specification purposes.

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**Industrial Adhesives & Tapes Division**  
**3M United Kingdom plc**  
 Bracknell, Berkshire RG12 8HT  
 Phone: 0870 60 800 50  
 Fax: 0870 60 700 99

**3M Ireland Limited**  
 The Iveagh Building  
 The Park  
 Carrickmines  
 Dublin 18  
 Phone: 00353 (01) 280 3555  
 Fax: 00353 (01) 280 3509

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