3M General Purpose Polyester Tape 856

Product Description	3M [™] General Purpose Polyester Tape 856 is a transparent polyester film tape for edging and reinforcing applications.			
Product Construction	Backing	Adhesive	Color	Standard Roll Length
	Polyester	Acrylic	Transparent	72 yds. (66 m)
Typical Physical Properties	Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.			
	Adhesien to Cto		20 an /in width (22 N/400 mm)	ASTM Test Method
	Adhesion to Steel:		20 oz./in. width (22 N/100 mm)	D-3330 D-3759
	Tensile Strength at Break:		25 lbs./in. width (438 N/100 mm) 90%	D-3759 D-3759
	Elongation at Break:			
	Backing Thickness: Total Tape Thickness:		1.0 mil (0.025 mm) 2.0 mils (0.05 mm)	D-3652 D-3652
Features	• Tough polye	ester backing for	edge tear resistance.	
Application Ideas	• Paper edging.			
	• Hole reinforcing.			
Storage	Store under normal conditions of 60° to 80° F (16° to 27° C) and 40 to 50% R.H. in the original carton.			
Shelf Life	To obtain best performance, use this product within 18 months from date of manufacture.			

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Industrial Business Industrial Adhesives and Tapes Division

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