



Repulpable Double-Coated Splicing Tape

9974B, 9974W

Technical Data

March, 2014

Product Description 3M™ Repulpable Double-Coated Splicing Tape 9974B and 9974W have a light-weight tissue coated on both sides with a repulpable adhesive and furnished on a repulpable easy-release paper liner.

Product Construction	Adhesive	Liner	Color	Standard Roll Length
	Repulpable	Repulpable, semi-bleached kraft with easy-release treatment	blue, white	33 m (36 yds)

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Repulpability:	Tape – Completely* Liner – Completely*
Tape Thickness:	3.4 mils (0.09 mm) without liner
Bond Strength:	Delaminates most papers (including many LWC coating formulations, however adheres well to many other papers, too)
Heat Resistance:	Excellent to 350°F (180°C) web temperature

*Repulpability judged according to TAPPI UM-213, Procedure A.

Features

- Can be used for splicing of many coated and uncoated papers. It has also performed well in many other finished splice applications, even with “alkaline coatings” and with stearate sizing.
- Packing in sealed plastic bags helps assure constant moisture content of unused tape.
- Water solubility and alkali dispersability are excellent and eliminate danger of contaminating the paper mill broke with non-repulpable material. (Poor quality paper and plugged Fourdrinier screens can be caused by non-repulpable, rubber-base splicing media.)
- All components of the adhesive and backing meet the requirements of indirect food additive regulations as described under 21 CFR 176.170 (Components of paper and paperboard in contact with aqueous and fatty food) and 21 CFR 176.180 (Components of paper and paperboard in contact with dry foods).

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Application Techniques For optimum results, firm, even rub down pressure must be applied to the taped area to create the best possible adhesion between the tape and paper surface. A plastic squeegee or similar tool can help achieve the proper uniform pressure.

Application Ideas Sheeter splicing
Core starting
Roll Closing
Overlap splices in many papers including tissue and towel.

Storage Store under normal conditions of 70°F (21°C) and 50% R.H. in the original carton.

Shelf Life To obtain best performance, use this product within 18 months from date of manufacture.

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